

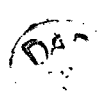



| WIO: 84643 | | WORK ORDER CHANGES | | | | | |
|------------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: D 2916-1 PAR #: _____ Fault Category: Water Jet NCR: Yes No DQA: Not Date: 13/1/14
 Resolution: _____ Disposition: Scrap QA: N/C Closed: _____ Date: _____

| NCR: 13-2169 | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|--------------|------|--|---|---------------------------------|----------------|--|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 12-12-19 | 100 | blanks Brown waterjet too short. length is supposed to be 38.94. length varies between 38.8125" + 38.9" 6 pieces |  OST042 12/12/19 | Scrap + replace X5 B 123949 | JM 12-12-19 |  |  OST042 12/12/19 |  12/12/19 |
| | | R-L Blank cutting program too short N/A | | Fix Blank cutting Program | | | | |
| | | yes it is a cut too short - not the program | | <u>\$ 275.14</u> | | | | |

NOTE: Date & initial all entries

Work Order ID 84643

84643

Page 2

May-17-12 11:53:30 AM

Item ID: D2916-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cable Guard, 212 Skidtube

Stop

NS2

Start Date: 17/05/2012 Start Qty: 5.00

5

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC2- Inspect parts off machine FAI/FAIB

0.00

130

QC

Memo

0.00

Quality Control

140

QC8- Inspect parts - second check

0.00

140

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location: ²⁰⁴ ~~ST 307~~

0.00

150

Packaging

Memo

0.00

Packaging

FL 13/01/02

Jul 13-01-02

8 13/01/02

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 84643

84643

Page 3

May-17-12 11:53:30 AM

Item ID: D2916-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cable Guard, 212 Skidtube

Stop *NS2*

Start Date: 17/05/2012 Start Qty: 5.00

5

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ 13-01-03

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-17-12 11:53:34 AM

Page 1

Work Order ID: 84643

84643

Parent Item: D2916-1

D2916-1

Parent Item Name: Cable Guard, 212 Skidtube

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A New Issue 06-06-19 JLM
IPP Rev:B Now water jet 06-07-14 EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

MUHMWB10 Purchased No

100 sf

53.2100

0.475

2.5

U,

MUHMWB10

UHMW, 1" Black

**

1812-6-2

Location

Loc Qty

Loc Code

MAT018

30.1

120972

3

121346

27.1

MAT019

1.5

118814

1.5

ST052

21.60999474

121277

12.8

121278

8.80999474

141851

120972 2.

(6)

121851 2.

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

| | | | |
|--|--|---------------------|---------|
| DART AEROSPACE LTD | | Work Order: | 84693 |
| Description: Cable Guard | | Part Number: | D2916-1 |
| Inspection Dwg: D2916 Rev: B | | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| | Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-----|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| | 1.75 | +/-0.030 | 1.772 | ✓ | | | JFC01 |
| | 38.94 | +/-0.030 | 38.94 | ✓ | | | JFC06 |
| | 35.94 | +/-0.030 | 35.94 | ✓ | | | " |
| | 32.25 | +/-0.030 | 32.25 | ✓ | | | " |
| | 29.00 | +/-0.030 | 29.00 | ✓ | | | " |
| | 15.00 | +/-0.030 | 15.00 | ✓ | | | " |
| | 11.31 | +/-0.030 | 11.31 | ✓ | | | " |
| | 3.19 | +/-0.030 | 3.190 | ✓ | | | JFC01 |
| | 2.000 | +/-0.010 | 1.990 | ✓ | | | " |
| | 21.125 | +/-0.010 | 21.120 | ✓ | | | " |
| | 37.938 | +/-0.010 | 37.936 | ✓ | | | " |
| | Ø0.438 | +0.005/-0.000 | 0.438 | ✓ | | | " |
| | 25.00 | +/-0.030 | 25.00 | ✓ | | | JFC06 |
| | 24.00 | +/-0.030 | 24.00 | ✓ | | | " |
| | 16.50 | +/-0.030 | 16.50 | ✓ | | | " |
| | 15.01 | +/-0.030 | 15.01 | ✓ | | | " |
| | 3.25 | +/-0.030 | 3.249 | ✓ | | | JFC01 |
| | 2.33 | +/-0.030 | 2.327 | ✓ | | | " |
| A-A | 0.78 | +/-0.030 | 0.779 | ✓ | | | " |
| | 0.70 | +/-0.030 | 0.692 | ✓ | | | " |
| B-B | 0.140 | +/-0.010 | 0.138 | ✓ | | | " |
| | 0.360 | +/-0.010 | 0.352 | ✓ | | | " |
| | 0.88 | +/-0.030 | 0.861 | ✓ | | | " |
| | 1.31 | +/-0.030 | 1.302 | ✓ | | | " |
| C-C | 0.78 | +/-0.030 | 0.779 | ✓ | | | " |
| | 0.33 | +/-0.030 | 0.330 | ✓ | | | " |
| | 0.37 | +/-0.030 | 0.370 | ✓ | | | " |
| D-D | Ø0.438 | +0.005/-0.000 | 0.438 | ✓ | | | " |
| | Ø0.875 | +/-0.010 | 0.871 | ✓ | | | " |
| | Ø0.260 | +0.005/-0.000 | 0.260 | ✓ | | | " |
| E-E | 0.37 | +/-0.030 | 0.370 | ✓ | | | " |
| | Ø0.875 | +/-0.010 | 0.871 | ✓ | | | " |
| J-J | 1.44 | +/-0.030 | 1.430 | ✓ | | | " |
| | 0.063 | +/-0.010 | 0.069 | ✓ | | | " |

| | | | |
|------------------------------|--------------------------------|----------------------------|-----|
| Measured by: JFC/ B.A | Audited by: [Signature] | Prototype Approval: | N/A |
| Date: 2012/10/20 | Date: 12-07-02 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---------------------------------|-------------------|-------------|
| A | 04.01.12 | New Issue P/O D205-665-015 | KJ/RF [Signature] | [Signature] |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

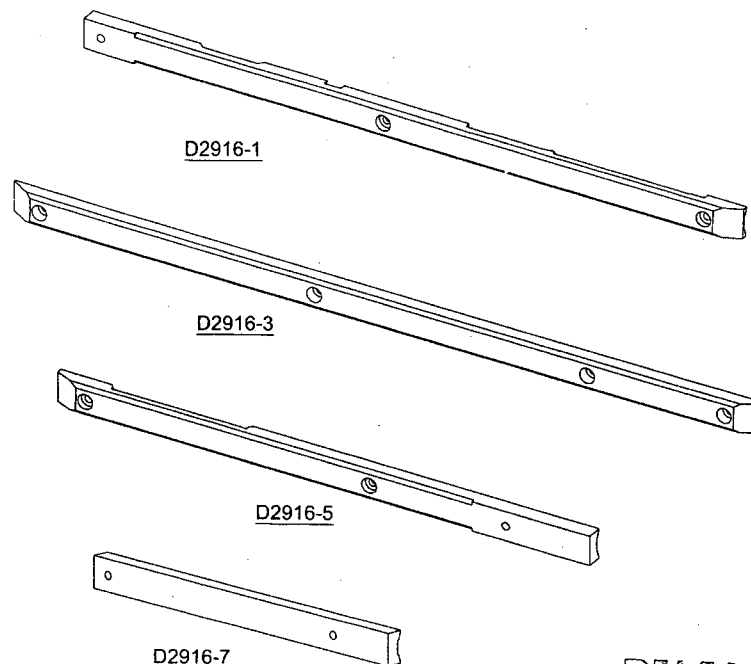
NO. 89643 ML5
12/05/22

NOTES:

- 1) MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB10
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED RADII 0.020 TO 0.040
- 6) IDENTIFICATION: ENGRAVE P/N ON LOWER SIDE TO MAX DEPTH OF 0.010 AND MIN RADIUS OF 0.010
- 7) WEIGHT:

D2916-1 = 1.37 lbs
D2916-3 = 2.33 lbs
D2916-5 = 1.19 lbs
D2916-7 = 0.96 lbs

- 8) ENGRAVE TWO DART LOGOS (OPPOSITE AS SHOWN) ON UPPER SIDE TO MAX DEPTH OF 0.015 AND MIN RADIUS OF 0.250
- 9) MACHINE CONSTANT SECTION A-A
- 10) MACHINE CONSTANT SECTION B-B
- 11) MACHINE CONSTANT SECTION C-C
- 12) MACHINE CONSTANT SECTION F-F
- 13) MACHINE CONSTANT SECTION G-G
- 14) 25° ANGLE OF TRANSITION BETWEEN SECTIONS WITH MIN RADIUS OF 0.50
- 15) 50° ANGLE OF TRANSITION BETWEEN SECTIONS WITH MIN RADIUS OF 0.50
- 16) MACHINE SLOT WITH 0.063 RADIUS OF TRANSITION BETWEEN SECTIONS
- 17) ALL HOLES DRILLED ON CENTERLINES



RELEASE
2011-11-02
WJP

| | | | |
|--|---|--|--------------|
| D | REVISE MACHINE SLOT. (ZN C5-2, C4-4, C4-5, C6-5) REVISE SECTIONS D-D, L-L, N-N | RF | 11.10.07 |
| C | REVISE D-D; ADD L-L, M-M & N-N; FOR D4406-041/-043 COMPATIBILITY | RF | 11.08.17 |
| B | ADD K-K FOR D2521 COMPATIBILITY | CP | 00.02.24 |
| A | NEW ISSUE | CP | 99.09.29 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | <i>4</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | <i>4</i> | | |
| MFG. APPR. | <i>2</i> | | |
| APPROVED | <i>4</i> | | |
| DE APPR. | <i>4</i> | | |
| DATE | 11.10.07 | DRAWING NO. | REV. I |
| | | D2916 | SHEET 1 OF 6 |
| | | TITLE | SCALE |
| | | CABLE GUARD | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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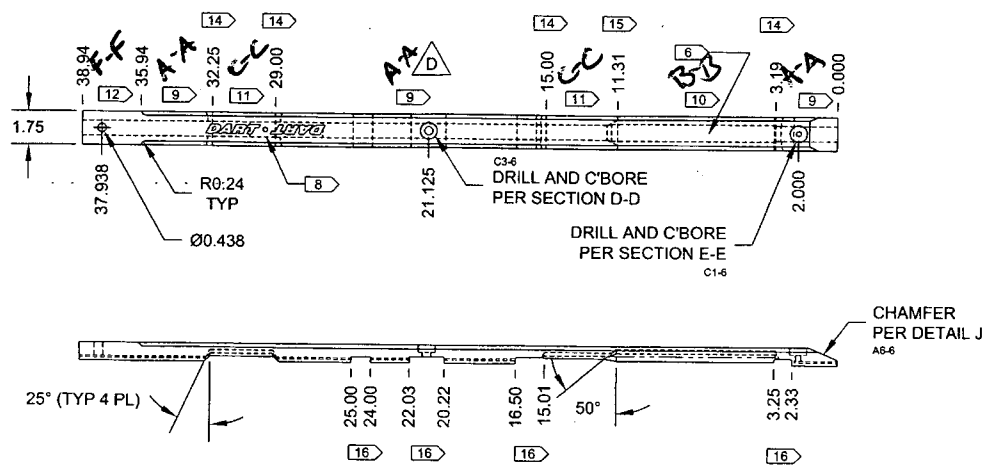
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

84643



D2916-1

RELEASED
2011-11-02
JND

| | | |
|--|----------|--|
| DESIGN | 4 | DART AEROSPACE LTD |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | 4 | DRAWING NO. REV. D |
| MFG. APPR. | 4 | D2916 SHEET 2 OF 6 |
| APPROVED | 4 | TITLE SCALE |
| DE APPR. | 4 | CABLE GUARD NTS |
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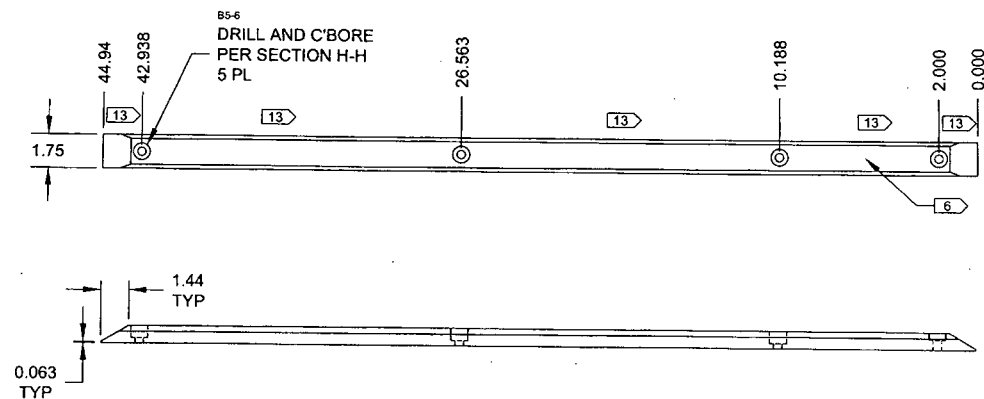
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries



D2916-3

RELEASED
2011-11-02
JMP

| | | | |
|------------|----------|--|--------------|
| DESIGN | # | DART AEROSPACE LTD | |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | # | DRAWING NO. | REV. D |
| MFG. APPR. | # | D2916 | SHEET 3 OF 6 |
| APPROVED | # | TITLE | SCALE |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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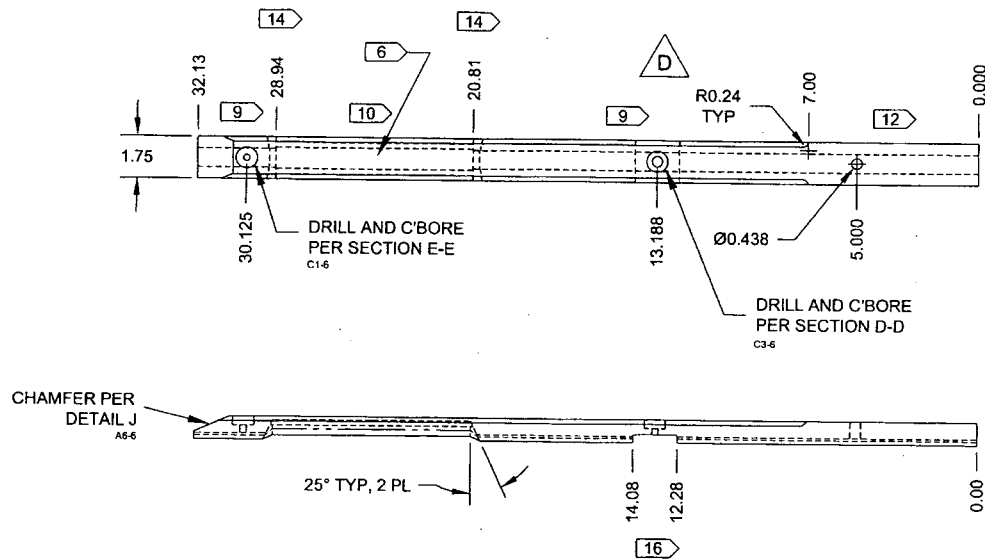
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

84643



RELEASED
2011-11-02
JND

D2916-5

| | | | |
|------------|----------|--|--------------|
| DESIGN | 4 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | 4 | DRAWING NO. | REV. D |
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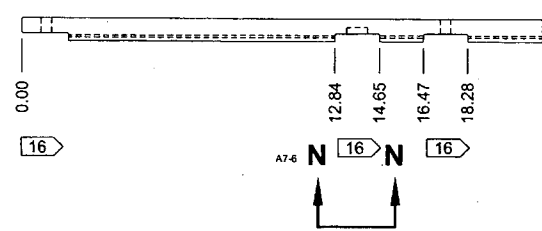
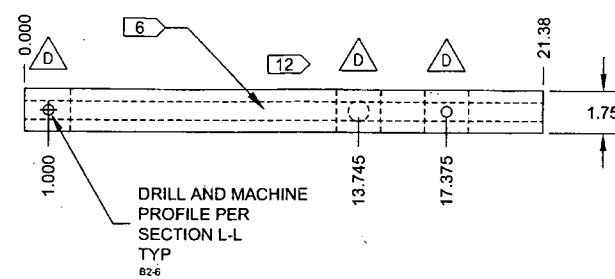
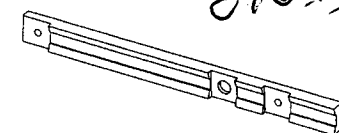
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

04643



D2916-7

RELEASED
2011-11-02
JW

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| DESIGN | # | DART AEROSPACE LTD | |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | # | DRAWING NO. | REV. D |
| MFG. APPR. | # | D2916 | SHEET 5 OF 6 |
| APPROVED | # | TITLE | SCALE |
| DE APPR. | # | CABLE GUARD | NTS |
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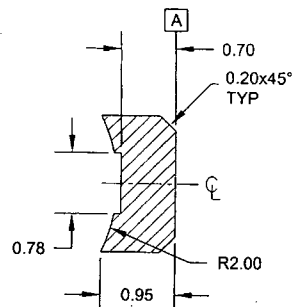
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

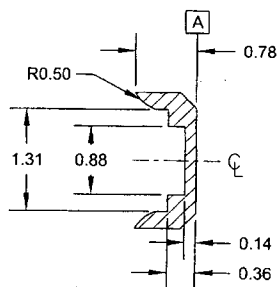
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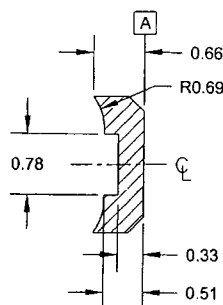
NOTE: Date & initial all entries



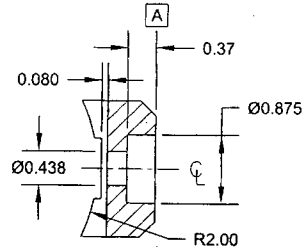
SECTION A-A
SCALE 4X
C3-2
C6-2
C4-4
C6-4



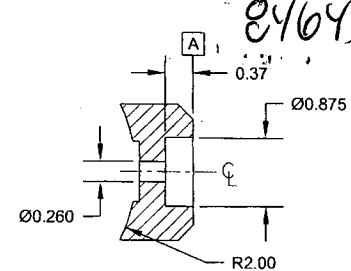
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C5-4



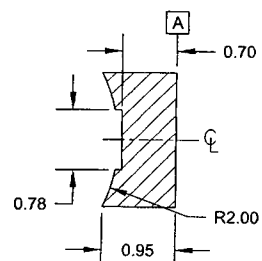
SECTION C-C
SCALE 4X
C5-2
C4-2



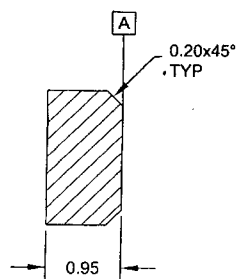
SECTION D-D
SCALE 4X
C4-2
C3-4



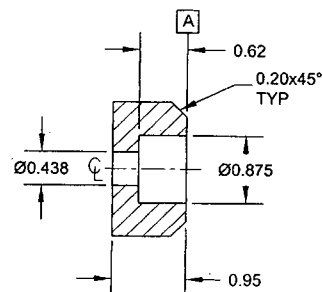
SECTION E-E
SCALE 4X
C3-2
C5-4



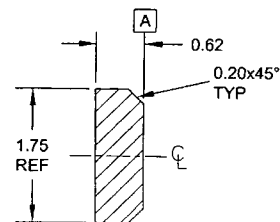
SECTION F-F
SCALE 4X
C5-2
C3-4
C5-5



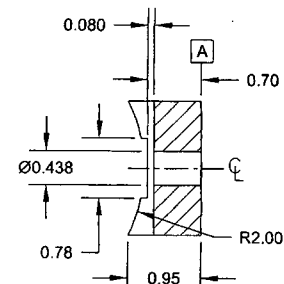
SECTION G-G
SCALE 4X
C3-3
C4-3
C5-3
C6-3
C7-3



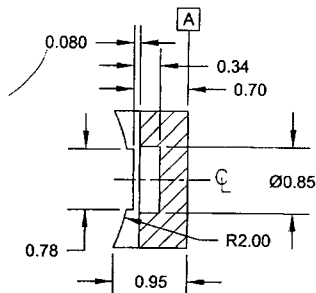
SECTION H-H
SCALE 4X
C6-3



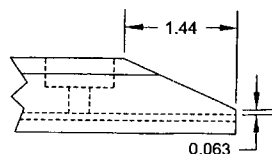
SECTION K-K
SCALE 4X
B3-2
B4-2
B5-2



SECTION L-L
SCALE 4X
C5-5



SECTION N-N
SCALE 4X
B6-5



DETAIL J
SCALE 4X
B3-2
B7-4

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| MFG. APPR. | 2 | D2916 | SHEET 6 OF 6 |
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| DE APPR. | 4 | CABLE GUARD | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries